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Selectivity control by modifying pressure, temperature, and ionomer decoration for CO₂ electroreduction using gas-diffusion Cu electrodes



Product distribution control over Cu was achieved during CO₂ electroreduction by changing the "beyond catalyst" factors, including operating pressure, temperature, and ionomer decoration, under industrially relevant conditions.

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Highlights

"Beyond catalyst" factors were examined at industrially relevant current densities

Local microenvironment significantly changed the product distribution

Distinctive performances of Cu under different conditions were interpreted

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Selectivity control by modifying pressure, temperature, and ionomer decoration for CO₂ electroreduction using gas-diffusion Cu electrodes

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SUMMARY

"Beyond catalyst" factors influencing the performance of Cu-based CO₂ electroreduction were investigated based on rigorous microkinetic analysis under industrially relevant conditions. Our experimental results indicated that the activity and selectivity of Cu-based CO₂ electroreduction were not unaffected by electrolyte pH changes but were significantly influenced by operating conditions including pressure and temperature. Analyzing the kinetic data concerning CO₂ partial pressure (P_{CO2}) and operating temperature revealed that higher P_{CO2} (\geq 25 kPa) or higher reaction temperature (\leq 333 K) favored CO formation, coinciding with a reduction of the C_{2+} and formate pathways. Product distribution control at 333 K was achieved by engineering the structure of the Cu gas-diffusion electrode (GDE), where CO was exclusively produced on bare Cu, and the faradic efficiency of C₂₊ was enhanced by introducing an optimized Nafion ionomer content in the catalyst layer, likely ascribable to the modulation of diffusion coefficients of reactants (e.g., CO₂ and H₂O) and key intermediates (e.g., CO).

INTRODUCTION

Electrochemical CO₂ reduction powered by renewable electricity holds great promise for addressing the challenges of CO_2 emissions and achieving a sustainable future.^{1,2} Accordingly, significant advancements, including state-of-the-art electrocatalysts and next-generation electrolyzers, have been achieved in the past decades, demonstrating the potential of producing fossil-free fuels and chemicals.^{3–7} Nevertheless, related technoeconomic analyses have emphasized the need to reduce the power inputs in both CO₂ electrolyzers and their corresponding downstream separations.⁸ For example, improvements in the faradic efficiency (FE) of ethylene (C₂H₄) from 47% to 57% can result in a 25% reduction in heating input during downstream separation.⁹ More specifically, achieving 50% full-cell energy efficiency (EE) and FE of CO₂ reduction >80% at commercially relevant conditions (e.g., >200 mA cm $^{-2}$ and >1,000 h durability)—competitive with conventional chemical processes—is generally considered the goal.^{8–10} In this context, most reported electrolyzers (e.g., EE < 40% at 200 mA cm⁻² and <50 h stability) still cannot fulfill the requirement, highlighting the need for the advancement of electrocatalysts that are both active and selective, along with the development of sophisticated system designs suitable for large-scale implementation.

Several electrocatalysts (e.g., Au, Ag, and molecular complexes) have been demonstrated to catalyze CO_2 toward single-carbon products (e.g., CO and formic acid) at nearly 100% selectivity, while it remains challenging to selectively produce multi-carbon

THE BIGGER PICTURE

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Electrocatalytically converting CO₂ into value-added and energy-dense chemicals stands out as a route for achieving a decarbonized society, particularly when driven by the electric power generated from renewable energy sources. However, the "beyond catalyst" phenomenon is often neglected in electrochemical CO₂ reduction, but it can significantly affect the performance of CO₂ electroreduction under industrially relevant conditions. In this context, a comprehensive understanding of all beyond catalyst factors over Cu-based gas-diffusion electrodes (GDEs) compatible with high current densities is provided, which includes feeding pressure, operating temperature, and ionomer decoration. These findings demonstrate the possibility of establishing general and convenient strategies by tuning beyond catalyst factors with a GDE-based electrolyzer to selectively generate specific products and improve economic viability.







products (C_{2+}) .^{6,7,11–13} Currently, most studies are focused on the rational design of Cu-based electrocatalysts (e.g., facet, grain boundary, and compositions) to facilitate the formation of C₂₊ products.⁶ However, the catalytic performance actually depends on the combined effects of material and reaction environment rather than those of the catalyst's structure and morphology alone.^{10,14,15} It has been reported that the local reaction environment during CO₂ reduction significantly affects the catalytic performance of copper-based electrocatalysts.^{10,14–16} For example, the as-obtained current density of immersed electrodes in aqueous electrolytes is nearly two orders of magnitude lower than that using gas-diffusion electrodes (GDEs) at fixed overpotentials.^{10,15} Previous studies have also reported that functionalized Cu with a molecular modifier could perturb the product selectivity of metallic Cu via the different degrees of diffusion of CO₂ and H₂O to the surface.¹⁶ A final extremely important parameter is reaction rate, which can also change the reaction microenvironment, such as local pH and local CO₂ concentration. For instance, electrolytes with different buffering capacities could establish different local pH gradients at the electrode-electrolyte interface, significantly influencing product distributions by affecting the competing reactions.^{10,17,18} Therefore, without considering the varied reaction microenvironment, there is a potential risk of optimizing the surface properties of electrocatalysts in an inadequate manner. As a consequence of these, the in-depth reaction condition investigation assessed at commercially relevant conditions rather than at substantially lower current densities is becoming increasingly essential in the rational design of electrocatalysts and reactor configurations.

In addition to catalyst development, increasing operating temperature has also been demonstrated as a successful approach to reducing overvoltage for some practical electrochemical processes (e.g., fuel cells and water electrolyzers) resulting from the increased reaction kinetics and reduced ohmic potential loss.^{19,20} Studying the temperature-dependent performance of CO2 reduction is of growing importance to meet its practical application. Zhuang and co-workers²¹ revealed that the cell voltage of CO evolution over polycrystalline (PC) Au decreased from 2.5 to 2.2 V when the operating temperature was increased from 303 to 353 K using a membrane electrode assembly (MEA) electrolyzer, mainly due to the enhanced kinetics of anodic and cathodic reactions. It should be noted that the FE_{CO} declined from 96% at 303 K to 72% at 353 K because the hydrogen (H₂) evolution reaction (HER) was also facilitated on the PC Au electrode used at elevated temperatures.²¹ Löwe et al. reported that the optimized operation temperature on a tin-oxideloaded GDE in electrocatalytic CO₂ reduction toward formate (HCOO⁻) was 323 K when considering the opposing influence of temperature on the CO₂ diffusion coefficient and solubility near the electrode surface.²² The temperature performance over PC Cu in aqueous solutions disclosed that lower temperature (273-275 K) favored CH_4 formation (ca. 50%) at the expense of C_2H_4 (only 10%), and the HER dominated the surface reaction at increased temperature, likely arising from the reduced CO₂ solubility.^{23–25} It is noteworthy that this examination was performed at substantially lower current densities $(5-10 \text{ mA cm}^{-2})$. Notwithstanding these obtained advancements, the complexities of temperature-dependent performance on Cu are far from being completely understood. A systematic investigation is necessary to assess the impact of temperature on the product distribution at commercially relevant current densities, which can be used for system optimization.

Although previous studies have already pointed out the importance of electrolytes and reaction temperature on the catalytic performance of Cu during electrocatalytic CO₂ reduction, they were mostly performed at substantially lower current densities and not at industrially relevant current densities using GDEs. We systematically examined

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Figure 1. Characterization of the working electrode

(A) TEM images of the as-synthesized Cu composite.

(B) SEM image of the as-prepared Cu gas-diffusion electrode (GDE) and inset image show the water contact angle at around 140°.

(C) In situ Raman spectroscopy monitoring the pre-reduction processes at various applied potentials in 1 M KHCO₃ at 298 K. SHE means standard hydrogen electrode.

(D) X-ray diffraction patterns of pristine Cu GDE and Cu GDE after reduction together with bare gas-diffusion layer (GDL).

(E) XPS analysis of Cu 2p regions of the pristine Cu GDE and Cu GDE after reduction.

(F) Auger emission spectra of Cu LMM region of the pristine Cu GDE and Cu GDE after reduction.

the prominent "beyond catalyst" factors affecting the performance of CO₂ electroreduction over Cu GDEs at industrially relevant current densities. Using high-surfacearea Cu as the model catalyst, rigorous microkinetic analysis was carried out, including electrolyte effects, Tafel analysis, and pressure/temperature-dependent results. We found that the performance of the as-obtained Cu GDE was significantly affected by the partial pressure of CO₂ (P_{CO2}) and operating temperature. Interestingly, at elevated temperatures, the reaction pathway can be selectively directed toward CO or C₂₊ formation by engineering the electrode structure. Gaining insights into the impact of these factors on electrochemical CO₂ reduction and utilizing these dependencies to design advanced systems are crucial for enhancing the performance of cutting-edge electrocatalysts.

RESULTS

Synthesis and characterization of Cu-based electrocatalysts

Cu is currently the most effective material for producing valuable C_{2+} products.⁶ We, therefore, started with the synthesis of a Cu composite via a hydrothermal method (see the supplemental information). The morphology of the catalyst was characterized by scanning electron microscopy (SEM) and transmission electron microscopy (TEM) to be micrometer-sized flakes (Figures 1A and S1A). The X-ray diffraction (XRD) pattern of the as-synthesized composite in Figure S1B exhibited characteristic peaks compatible with CuO, in good agreement with high-resolution TEM results (interplanar spacing of





0.25 nm for the CuO (111) facet in the inset of Figure 1A). The working electrodes, referred to as Cu GDEs, were prepared by airbrushing an ink containing a mixture of CuO and Nafion ionomer on a C-based gas-diffusion layer (GDL). As shown in the SEM image (Figure 1B), the Cu composite was uniformly coated on the GDL with a porous, three-dimensional structure (ca. 2 µm thickness) (Figure S2), and the corresponding loading was around 0.5-0.7 mg cm⁻². The hydrophobicity of the catalytic layer with a water contact angle of around 140° (inset in Figure 1B) has proven decisive in maintaining sufficient gas transport toward the catalytically active sites by preventing electrolyte flooding. To disclose the oxidation state of Cu under reaction conditions, in situ Raman spectroscopy was performed to monitor the pre-reduction process, as shown in Figure 1C. Pristine CuO under open-circuit potential (OCP) showed the characteristic Raman peaks at 282, 330, and 616 cm⁻¹, respectively.²⁶ Upon the application of a potential of -0.5 V with reference to a standard H₂ electrode (SHE), several sharp peaks at approximately 412 and 542 cm^{-1} appeared, accompanied by a reduction in the peak intensity observed at 282 nm. This change was attributed to the reduction of copper oxide from Cu(II) to Cu(I), as indicated in prior studies.²⁷ Some peaks persisted at increasing cathodic potentials until $-1.3 V_{SHE}$, indicating the presence of oxides even at reaction conditions. Figure S3 displays a representative SEM image of reduced Cu, and the flake-like morphology was well maintained. In addition, Figure 1D exhibits the XRD patterns of the Cu GDE after reduction, along with CuO loaded on GDL and bare GDL for reference. The characteristic peaks observed at 43.3° and 50.4° correspond to metallic Cu. No extra characteristic peaks were obtained from the patterns, indicating that the amount of oxide species was very limited or they were amorphous.

The chemical state of the electrodes was further investigated by X-ray photoelectron spectroscopy (XPS) and Auger emission (AE) spectra of the Cu L-inner level-M-inner level-M-inner level electron transition (LMM) region, as shown in Figures 1E and 1F. The XPS peaks of as-prepared GDE located at 954.2 and 934.2 eV in Figure 1E were ascribable to the oxidation states of Cu(II) $2p_{1/2}$ and Cu(II) $2p_{3/2}$, respectively. After pre-reduction, two peaks of Cu shifted to lower electron-binding energies at ca. 933.1 and 953.2 eV, compatible with the reductive-state Cu. The strong satellites from CuO almost disappeared, indicating that there was no apparent contribution originating from oxides, which is in good agreement with *in situ* Raman and XRD results. Consistently, the characteristic peaks of Cu(II) that appeared at 918 eV in the Cu LMM region moved to a higher kinetic energy, approximately 919 eV, attributable to the reductive state of Cu. All things considered, these observations indicated that the authentically catalytic sites were formed of metallic Cu under reaction conditions, although the presence of a tiny amount of oxidized Cu decorating the surface cannot be excluded.

Next, the CO₂ electroreduction product distribution was assessed through chronopotentiometry (CP) measurements over a 30-min duration at different current densities (*j*) in a gas-fed flow cell with an electrolyte of 1 M KHCO₃ at 298 K and 101 kPa CO₂. At each current density, a fresh electrode was used. The outlet gas products were analyzed using a gas chromatograph (GC), and the liquid products in the catholyte were quantified by nuclear magnetic resonance (NMR), where the major quantified products included H₂, CO, C₂H₄, ethanol (C₂H₅OH), n-propanol (n-PrOH), and HCOO⁻. The mass loadings of CuO were optimized to maximize the C₂₊ products and minimize H₂ evolution occurring on the as-prepared Cu GDE (Figure S4). At low mass loadings (e.g., 0.2 mg cm⁻²), H₂ evolution would dominate the surface reaction, and some CH₄ would be formed at higher total current densities with higher overpotentials. With increasing of the mass loading, the





Figure 2. Electrocatalytic CO₂ reduction reaction over the as-prepared GDE in a gas-fed flow cell

(A) The total current density and cumulative faradic efficiencies were recorded as a function of the applied potential, which was examined by 30-min chronopotentiometry measurement. n-PrOH means n-propanol

(B) Stability evaluation conducted at a current density of -200 mA cm^{-2} for more than 5 h of electrolysis. Conditions: 1 M KHCO₃ electrolyte at 298 K and 101 kPa CO₂.

product of CO₂ reduction, especially for C₂₊, was increased with lower overpotentials, and H₂ and CH₄ were suppressed simultaneously. There was an optimized value of ca. 0.8 mg cm^{-2} , which will be used unless otherwise noted. Figure 2A summarizes the current densities and corresponding product distributions over the asprepared GDE of Cu with respect to the applied potentials. *j*_{tot} increased exponentially at more cathodic potentials but with varied FEs. Interestingly, the H₂ evolution was always suppressed below 20%, and no CH₄ was detected across the whole potential range, likely resulting from the construction of gas-electrode-electrolyte interfaces, where sufficient CO_2 was allowed to be supplied to the catalyst surface. For gas products, the as-prepared Cu GDE preferred CO evolution at lower overpotentials, and FE_{CO} significantly decreased with increasing overpotentials from ca. 60% at -1.1 V_{SHE} to 15% at -1.46 V_{SHE}. It produced a trace amount of C₂H₄ at -1.1 V_{SHE}, and FE_{C2H4} gradually elevated at more cathodic potentials, reaching close to 46% at $-1.46 V_{SHE}$. Regarding the liquid products, only HCOO⁻ was detected at $j_{tot} < 20$ mA cm⁻². It should be noted that the too-small concentrations of liquid C₂₊ products below the detection limitation of NMR likely resulted in the total FE < 100%. In more detail, potential-dependent FE was also observed for $HCOO^-$ and acetate. When FE_{HCOO-} was ca. 10% at $-1.1\,V_{SHE},\,FE_{HCOO-}$ decreased to <2% at $-1.46 V_{SHE}$. In contrast, the FE of acetate was zero at > $-1.36 V_{SHE}$ initially but increased to ca. 2% at -1.46 V_{SHE}, possibly attributable to the increased local pH at high reaction rates. Apart from the products mentioned above, FE_{C2H5OH} and FE_{n-1} PrOH were almost independent of the applied potentials and stayed at approximately 10% and 4%, respectively. Clearly, the C_{2+} formation rate is facilitated at the expense of C1 formation (especially CO) through a C-C coupling reaction at high overpotentials, where the j_{C2+} of around -400 mA cm⁻² was achieved at -1.46 V_{SHF} . Interestingly, when normalized to the similar electrochemical surface area (ECSA), commercial CuO under identical conditions afforded activity comparable to that of as-prepared CuO GDE (Figure S5). Note that some small differences in product distributions likely originated from the different morphologies (e.g., void fraction) or surface structures (e.g., facet, grain boundary). These findings indicated





that the intrinsic catalytic activity between as-prepared CuO and commercial CuO was identical at various electrode potentials.

In addition, the stability of as-prepared GDE was also examined by applying a constant current density of -200 mA cm^{-2} , as plotted in Figure 2B. The findings demonstrated a consistent potential profile over a period of 5 h with no notable voltage fluctuations. The product distributions were almost identical throughout 5 h of electrolysis. The corresponding overpotential gradually increased, and FE_{H2} increased after 5 h, probably because the hydrophobicity loss of GDE occurred and flooding was observed. In the broader context, durability plays a pivotal role in conducting accurate kinetic analysis, which is essential for understanding the influence of reaction conditions on electrochemical CO₂ reduction at industrially significant current densities, as discussed in the following sections.

Investigation of reaction pathways by electrokinetic measurements

Previous studies have commented on the importance of electrolytes during CO_2 electrocatalysis, including ion identity, buffer capacity, and pH.^{28–34} It is commonly accepted that cations can facilitate surface-mediated CO_2 reduction via cation-non-covalent interactions by modifying the interfacial electric field.^{29,30,34} However, conflicting conclusions of anion effect have been reported, likely resulting from the varied local reaction environment, which complicated efforts to design a suitable electrocatalytic system.^{35–37} Herein, four different electrolytes with varied bulk pH and buffer capacity, including 0.5 M K₂SO₄ (pH 7), 1 M K-phosphate (pH 7.2), 1 M KHCO₃ (pH 8.3), and 1 M KOH (pH 13.5), were utilized to examine the influences of pH and buffer capacity on electrochemical CO_2 reduction using a Cu GDE. The current density range between 20 and 300 mA cm⁻² was selected to meet the industrial requirement.

Figure 3A provides the potential dependencies of $j_{C-based products}$ at P_{CO2} = 101 kPa and 298 K in different electrolytes. $j_{C-based products}$ was observed to be almost unaffected by changes in pH and buffer capacity (constant behavior in the SHE scale). These results suggested that the rate-determining step (RDS) did not involve H⁺ and OH⁻. Unlike the irrelevant $j_{C-based products}$, j_{H2} in 1 M K-phosphate was clearly higher than that in other electrolytes (Figure 3D). This difference is due to the ability of buffering capacity to affect the local pH associated with concentration and buffer pKa, namely electrolyte engineering.³⁸ To quantitatively describe the local reaction conditions, we calculated the local pH for each tested electrolyte as a function of current density by building a diffusion-reaction model similar to the works of the Bell group and the Jiao group (see supplemental information for further details).^{17,35} In all electrolytes, the surface pH increased with increased reaction rate (Figure 3B). It should be noted that the neutralization reaction between KOH and CO₂ was considered under reaction conditions, leading to the shifted pH of KOH typed electrolyte from 13.5 to ca. 12.5. As expected, the local pH on the electrode surface in unbuffered 0.5 M K₂SO₄ (pH 7) was dramatically higher than the bulk pH under all investigated current densities due to the generation of OH⁻ without replenishment by buffer species. In contrast, 1.0 M K-phosphate (pH 7.2, close to phosphate pKa) resulted in a slight increase compared to the bulk pH due to the strong buffer capacity of phosphate. KOH (1.0 M) neutralized with CO₂ (pH ~12.5) is alkaline enough to have sufficient OH⁻, and KHCO₃ (pH 8.3) approaches its pKa of \sim 10.5. So, the different local pH in different electrolytes triggers the switching of the reactants for H_2 evolution from free H_3O^+ , HA (where A represents a buffer anion), and H_2O (more difficult to react in this order),³⁸ which well explains the obtained trend of $j_{\rm H2}$. Furthermore, the ratios between $j_{\rm C2+}$ and $j_{\rm C1}$ were also plotted with respect to



Figure 3. Electrokinetic data for electrochemical CO₂ reduction

(A) Total current density of C-based products in relation to the applied potential in various electrolytes.

(B) The calculated local pH with respect to the total current densities in various electrolytes.

(C) The ratios of C_{2+} products versus C_1 products for different electrolytes.

(D) The kinetic current densities of H₂ are summarized in various electrolytes dependent on electrode potential.

(E) The kinetic current densities of CO are summarized in various electrolytes dependent on electrode potential.

(F) The kinetic current densities of C_2H_4 are summarized in various electrolytes dependent on electrode potential.

the applied potentials in Figure 3C, which predominantly overlapped in various electrolytes. There does not appear to be any strong correlations between electrolytes (anion identity, pH, and buffering capacity) and carbon-based product distribution (not including methane). These findings were different from the previous reports on Cu-based electrocatalysts for CO₂ reduction, where the enhanced C₂₊ formation rate under higher pH was observed, ^{36,37,39} likely resulting from the varied local reaction environments in different studies or different experimental designs.

Analyzing the current-potential relationship was used to clarify the RDS of the CO₂ electroreduction over Cu. Figures 3D–3F display the relationship between current density and applied potential as a form of the Tafel plots for the products, including H₂, CO, and C₂H₄, respectively, in a wide pH range from 7 to 14 on the SHE scale. For H₂ evolution (as a benchmark of Tafel slope analysis), an unchanging Tafel slope value of around 120 mV dec⁻¹ was detected in all cases (Figure 3D), consistent with that obtained in previous studies, where the Volmer step was reported as the RDS in the H₂ evolution on Cu. This quantity also indicated that there is no mass transport limitation of the proton source in our system, which holds great importance for accurately conducting Tafel slope analysis for CO₂ electroreduction. Tafel slopes, however, reflect the information about RDS only, so that Tafel analysis using the partial current density of the products that are formed after the common RDS gives little physical insight to indicate the reaction mechanism (ca. 120 for CO [Figure 3E] and <60 mV dec⁻¹ for C₂H₄ [Figure 3F] during CO₂ electroreduction). Nevertheless, independent Tafel slope values among different electrolytes for CO and C₂H₄ formation are

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Figure 4. Pressure-dependent performance in a gas-fed flow cell at 298 K in 0.5 M K₂SO₄ The logarithms of partial current densities of total C-based products, including CO, HCOO⁻, C₂H₄, and C₂H₅OH, were recorded with respect to the logarithms of the CO₂ partial pressure ranging from 5 to 101 kPa.

consistent with the common RDS of CO and C_2H_4 formation, consistent with the literature. 11,40

The reaction rate is directly correlated with the surface coverage of the reactants and/or reaction intermediates on the interface of a catalyst.^{41–43} To investigate the effect of P_{CO2} on product distributions, the catalytic performance was examined in a wide range of P_{CO2} spanning from 5 to 101 kPa at 298 K P_{CO2} was tuned by diluting the feeding gas with Ar, and all the experiments were performed in a $0.5 \text{ M K}_2\text{SO}_4$ electrolyte at -1.36 V_{SHE}. Figure 4 displays the reaction rates for each product with respect to $P_{\rm CO2}$ and shows that $j_{\rm C-based\ products}$ increased with increasing $P_{\rm CO2}$ from ca. 50 mA cm⁻² at 5 kPa to 210 mA cm⁻² at 25 kPa, while it stayed almost constant beyond this partial threshold pressure, indicating that CO₂ was not involved in the RDS of CO₂ electroreduction at $P_{CO2} > 25$ kPa. The relationship between the overall $j_{C-based products}$ and P_{CO2} was then analyzed for each individual product. More specifically, the j_{CO} monotonically increased at higher P_{CO2} and reached the maximum value of 70 mA cm⁻² at 101 kPa; however, the increase was not just a simple linear relationship. j_{C2H4} increased from 15 mA cm⁻² at P_{CO2} = 5 kPa to 135 mA cm^{-2} at P_{CO2} = 50 kPa, while it decreased at further increased P_{CO2} , delivering 95 mA cm^{-2} at P_{CO2} of 101 kPa j_{C2H5OH} exhibited a trend similar to that of C_2H_4 , indicating that the same intermediates existed in early steps. Considering the larger slope of j_{CO} between P_{CO2} = 50 kPa and P_{CO2} = 100 kPa, this shift in the reaction order is probably a consequence of the varied coverage of reactant CO₂ and key intermediate CO. Competition between CO desorption and C-C coupling prevails at all conditions. Increased $*CO_2$ might induce perturbation of the binding energy of CO due to adsorbate-adsorbate interactions. Therefore, the suppression of C2 formation under higher P_{CO2} might originate from enhanced desorption of *CO due to repulsive interactions with adjacent *CO2 adsorbates. It is worth mentioning that the mechanism of enhancement of C_2H_4 and C_2H_5OH formation during CO_2 electroreduction



was significantly different from that during CO electroreduction, where lower P_{CO} favored C_2H_4 and C_2H_5OH formation at the expense of acetate and n-PrOH due to the suppression of surface-bound ketene formation and dimerization step between C2 intermediates and adsorbed CO in CO electroreduction.¹⁴

In addition, the $j_{\rm HCOO}$ initially increased almost proportionally until it reached a plateau at 75 kPa of CO₂, which showed no obvious correlation with others. These findings, together with previous reports, indicated that HCOO⁻ formation deviated from other C-based products in an early step of CO₂ reduction before the C-C coupling step. Of note, $j_{\rm H2}$ was expected to be suppressed with increasing $P_{\rm CO2}$ (below about 25 kPa), and then it stayed almost constant above this partial threshold pressure (Figure S6). In contrast, there is no transition in the reaction order in addition to C₂₊ products on Cu in conventional aqueous cells.⁴⁴ Overall, pressure-dependent electrochemical CO₂ reduction yielded different trends in the conventional aqueous cell and the gas-fed flow cell, most likely resulting from the distinct local reaction environments.⁴⁴

Temperature-dependent effects on electrochemical CO₂ reduction

The significance of reaction temperature is frequently overlooked in electrochemical CO2 reduction. Previous studies mainly focused on electrocatalyst screening at room temperature or even lower temperatures.^{6,45,46} It has been reported that lower temperatures suppressed the HER and selectively increased CO2 reduction due to higher CO₂ solubility in electrolytes. However, practical electrolyzers always need to work at increased temperatures to reduce ohmic resistance and kinetic overpotentials. Although some studies have already discussed the impact of temperature on CO₂ reduction over Cu, this gap between the available and the target hampers the rational development of electrocatalysts and reaction systems.^{24,25,47–49} The sensitivity of temperature on electrochemical CO₂ reduction was carefully investigated at P_{CO2} = 101 kPa in a gas-fed flow cell, and the cell temperature was varied from 298 to 353 K. Figure 5A plots the applied potentials and cumulative FEs at a fixed current density (400 mA cm^{-2}) as a function of the temperature. When the operation temperature increased from 298 to 353 K, the applied potential decreased from ca. 1.45 to ca. 1.37 V versus SHE. Even though the thermodynamic equilibrium potential shifts with temperature, this shift is only less than ca. 15 mV in the investigated temperature range, which indicates that most of the reduction of applied potentials results from the enhanced reaction kinetics. Regarding the product distribution, FE_{H2} slightly increased at <333 K with elevating temperature, while it increased significantly up to ca. 42% FE_{H2} at 353 K. H₂ evolution starts to dominate the surface reactions on Cu GDEs, suggesting that CO_2 availability seems to be limited at 353 K. Of the C-based products, C₂H₄ and liquid products including C_2H_5OH , n-PrOH, acetate, and HCOO⁻ all exhibited a decreasing trend with increasing temperature. Conversely, the FE of CO was initially 16% at 298 K but increased to ca. 43% at 333 K and remained similar at 353 K. Overall, FE_{CO} with respect to temperature suggests that higher temperature favored CO while reducing C_{2+} and HCOO⁻ at <333 K, and the competing H₂ evolution reaction at 353 K was able to suppress the further increment of FE_{CO} .

To better understand the effects of mass transportation on product distributions at increased temperatures, we modeled the concentration of CO_2 at the electrode-electrolyte interface (see supplemental information for details). CO_2 availability in the catalyst layer seems to be sufficient at <333 K, resulting in a relatively lower FE_{H2}. However, the further decreased CO_2 concentration at 353 K likely limited the CO_2 reduction and shifted surface reactions to H₂ evolution. Moreover, due to the







Figure 5. Temperature-dependent performance of CO₂ electroreduction at 101 kPa CO₂ (A) The applied potential and cumulative faradic efficiencies were plotted as a function of temperature at -400 mA cm⁻² in a gas-fed flow cell. (B) The applied potentials and cumulative faradic efficiencies were recorded versus current densities on a bare Cu GDE at 333 K. (C) The applied potentials and cumulative faradic efficiencies were compiled versus Nafion ionomer content at 333 K and 400 mA cm⁻².

(D) Catalytic performance on 10 wt % Nafion/Cu at 298 K and 28 wt % Nafion/Cu at 333 K in a catholyte-free MEA system.

demonstrated negligible differences in the activation energy of CO desorption between the metal-gas interface and the electrode-electrolyte, ⁵⁰ the reported CO desorption activation energy (10–20 kJ mol⁻¹) can be used to interpret the increased FE_{CO} and decreased FE_{C2+} and FE_{HCOO-} resulting from the decreased CO coverage at increased temperature due to the CO thermally excited desorption.⁵¹

lonomers with hydrophobic chains are reported to be indispensable at room temperature to construct a gas-electrode-electrolyte interface to increase CO₂ diffusion for high-flux CO₂ electrolysis.^{52,53} However, a bare Cu GDE without Nafion ionomer was not examined at high temperatures. Figure 5B presents the dependence of applied potentials and cumulative FEs on current densities over bare Cu at 333 K. Interestingly, CO evolution dominated the surface reaction on bare Cu, and the HER was always suppressed at FE_{H2} <25%. The maximum FE_{CO} of ca. 80% was achieved at j_{tot} = 300 mA cm⁻², and j_{CO} could reach 280 mA cm⁻² at -1.39 V versus SHE. A plausible reaction pathway to exclusively produce CO over a bare Cu surface



was ascribable to the enhanced CO_2 diffusion coefficient in the surface aqueous layer by a factor of 1.3–1.4 in the catalyst layer and the CO desorption rate on the Cu surface (more discussion in the following section).

We know that local reaction environments, including temperature and P_{CO2} , significantly affected the activity and selectivity of CO₂ reduction; these relationships point to a scenario in which modulating the diffusion flux of reactants (e.g., CO2 and H₂O) and key intermediates (e.g., CO) can selectively catalyze CO₂ to specific products. To further change the local reaction environment, different contents of Nafion ionomer were then introduced into the Cu GDEs. Figure 5C shows the applied potentials and cumulative FEs at 400 mA $\rm cm^{-2}$ and 333 K as a function of the ionomer/catalyst weight ratio at a fixed loading of Cu, which displays a strong dependence on ionomer content. Less ionomer content (e.g., 5 wt %) directs CO₂ reduction toward CO, and increased ionomer (e.g., 18 and 28 wt %) facilitated C₂H₄ formation, while overloading of ionomer (e.g., 38 wt %) in Cu GDEs dramatically accelerated H₂ evolution. After the ionomer/Cu composition was optimized, the maximum FE_{C2H4} increased up to 45% at -1.42 V versus SHE, similar to the as-obtained maximum FE_{C2H4} at 298 K. The enhancement of C_2H_4 formation at 333 K likely comes from the reservoir of the key intermediate CO in the Nafion ionomer on the Cu layer.

In contrast, both Cu GDE without ionomer and the optimized Nafion ionomer/Cu GDE (28 wt %) at 298 K delivered an FE_{H2} of >70% (Figure S7), likely due to the CO₂ mass transport limitation. To provide deeper insights into the changes in product distributions under varied conditions, the mass transport model was established to reveal the tuned mass transport of the reactants (e.g., CO₂ and H₂O) and key intermediate (e.g., *CO) on the Cu surface with different microenvironment modifications (see supplemental information for more detail). On the basis of these findings, the optimized electrode (28 wt %) was transferred to the MEA system as a cathodic GDE, where an anion exchange membrane is sandwiched to separate the cathode at 298 K, the cell voltage was reduced by up to 15% when the operating temperature was increased from 298 to 333 K at 400 mA cm⁻² (Figure 5D), mainly resulting from both the facilitated electrode reactions and the ionic conduction. Importantly, their product distributions remained nearly constant.

To understand the role of Nafion ionomer at the surface of Cu GDEs on the coverage of CO, we performed CO temperature programmed desorption (Figure 6A). Two CO desorption peaks at approximately 308 and 353 K appeared in the presence of the Nafion ionomer layer, which most likely arose from physically confined CO and chemically bound CO near the catalyst surface.^{54,55} In addition, it is interesting to note that the formation rate of C₂H₄ during CO₂ reduction over ionomer (28 wt %)/ Cu was superior to that of ionomer (10 wt %)/Cu at 333 K and 101 kPa CO₂ at 400 mA cm^{-2} ; however, the gap between them was increasingly narrowing when introducing CO in the feeding gas, and they almost overlapped at the high CO concentrations (>60%) (Figure 6B). These findings further support our hypothesis regarding the existence of Nafion ionomer in the catalyst layer to increase CO coverage during CO₂ reduction at 333 K. In parallel, some potential contributions to perturb product distributions at increased temperature cannot be simply excluded, including electrode hydrophobicity, electrolyte surface tension, and dynamic viscosity.^{56,57} With rising temperature, the hydrophobicity of the Cu GDE decreased, especially for lower Nafion ionomer content (e.g., 10 wt %). Regarding the surface tension and viscosity of the electrolyte in Figure 6C, the decreasing trends with elevated temperature herein



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Figure 6. Characterization of ionomer decoration of gas-diffusion Cu electrodes

(A) CO temperature programmed desorption of various Nafion/Cu composites. (B) The reaction rates of C_2H_4 on Nafion/Cu (10 wt %) and Nafion/Cu (28 wt %) at 400 mA cm⁻² and 333 K versus CO partial pressure in CO₂ feeding gas. (C) The surface tension (from Vargaftik et al.⁵⁶) and dynamic viscosity of electrolyte as a function of temperature.

indicated that operation temperature altered the gas-electrode-electrolyte interface, leading to changes of some key species (e.g., $*CO_2$, H_2O , and *CO).

Overall, changes in catalyst layer structure with or without the ionomer layer (e.g., chemical composition, thickness, and porosity) affect the mass transport of the reactants (e.g., CO₂ and H₂O) and key intermediate (e.g., CO) during CO₂ reduction, leading to different product distributions at different operating conditions. Please see Figures S8, S9, and S10 for detailed discussions. Moreover, this microenvironment modification by a cation-and-anion-conducting ionomer coating has also been previously observed to tune the CO₂/H₂O ratio on Cu during CO₂ electroreduction in traditional H-type cells at room temperature.⁵⁸ It is important to note that there are other potential factors influencing the rate and selectivity in the presence of an ionomer, such as modulation of adsorption, ion distribution on the surface, or alteration of the electronic structure of the electrocatalyst. These possibilities cannot be easily dismissed. To gain a deeper understanding of the reaction mechanism for CO₂ electroreduction under varying working conditions, further research is required, including *operando* experiments and theoretical calculations, to provide additional evidence and insights.

DISCUSSION

This study elucidated the impact of the prominent beyond catalyst factors on the performance of CO₂ electroreduction over a Cu GDE at industrially relevant current densities. First, flake-shaped CuO was prepared by hydrothermal synthesis, which selectively electrocatalyzes CO₂ reduction in a gas-fed flow cell, delivering a j_{C2+} of ca. 400 mA cm⁻² at -1.46 V_{SHE} under 101 kPa CO₂ and 298 K. We have confirmed that the anion identity and buffer capacity of an electrolyte have a negligible impact on CO, C₂H₄, HCOO⁻, and CH₃CH₂OH, suggesting that their RDSs do not involve the incorporation of hydrogen atoms. Analyzing the kinetic data as a function of P_{CO2} and reaction temperature disclosed that higher P_{CO2} (>25 kPa) or higher reaction temperature (\leq 333 K) favored CO formation at the expense of C₂₊ products and HCOO⁻, where $_{jC2H4}$ at P_{CO2} = 40 kPa was approximately 1.5 times higher than that at P_{CO2} = 101 kPa at 298 K; compared to that examined at 298 K, a decline in overpotential (ca. 80 mV) and increased selectivity of CO by a factor of ca. 3 at 333 K and 400 mA cm⁻² were observed, suggesting the importance of the beyond



catalyst phenomena. Finally, product distribution control at 333 K was achieved by engineering the structure of Cu GDE, where CO was exclusively produced on bare Cu, and C_{2+} was facilitated by introducing optimized Nafion ionomer content into the catalyst layer, likely resulting from the diffusion flux variations of the reactants (e.g., CO₂ and H₂O) and key intermediate (e.g., CO). Overall, we describe a proven blueprint for local reaction environment optimization for product distribution control at meaningful production rates. MEAs equipped with GDEs at elevated temperatures have shown great potential to overcome the low EE of CO₂ reduction while bringing us close to its practical implementation.

EXPERIMENTAL PROCEDURES

Resource availability

Lead contact

Requests for further information and resources should be directed to and will be fulfilled by the lead contact, K. Takanabe, at takanabe@chemsys.t.u-tokyo.ac.jp.

Materials availability

This study did not generate new materials.

Data and code availability

This study did not generate any datasets.

Materials

The following commercial chemicals were used without further purification. CuCl₂ $2H_2O$ (\geq 99.9%), NaOH (99%), KOH (99.99%), K₂SO₄ (99%), H₃PO₄ (ACS reagent), KHCO₃ (\geq 99.7%), H₂C₂O₄ (\geq 99%), Na₂CO₃ H₂O (\geq 95%), HCI (ACS reagent), urea (ACS reagent), 2-propanol (\geq 99.5%), dimethyl sulfoxide (DMSO, \geq 99.9%), Na-fion 117 (5%), and D₂O (99.9 atom % D) were ordered from Sigma-Aldrich. Ni(NO₃)₂ 6H₂O (97.0%), Fe(NO₃)₃ 9H₂O (99.0%), and tetrahydrofuran (THF; guaranteed reagent) were purchased from FUJIFILM Wako Pure Chemical. The GDL (Sigracet 39BC) come from the Fuel Cell Store.

Electrode preparation

Cu GDE preparation

CuO synthesis was done following a modified procedure. Fifty milliliters of 1.2 M NaOH aqueous solution was added slowly to 25 mL of 1 M CuCl₂ aqueous solution, and the resultant mixture was stirred for 30 min. Subsequently, the mixture was transferred into a 150-mL Teflon-lined autoclave and heated at 130°C for 18 h. The desired CuO composite was obtained by washing with deionized (DI) water (18.2 M Ω cm) and then vacuum drying. CuO (50 mg) was dispersed in the mixed solvent containing 5 mL 2-propanol/5 mL THF and sonicated for 15 min. Then, a calculated amount of Nafion 117 solution was added to the solution, and the suspension was sonicated for another 15 min. Last, the working electrode was prepared by spraycoating this catalyst ink onto a GDL with dimensions of 3 × 1 cm on 353 K hot plate. The working area was always 1 × 1 cm.

Anode electrode preparation

The NiFeOx/Ni foam electrode was prepared using hydrothermal synthesis. First, a mixed solution containing 1 mmol of Fe(NO₃)₃ 9H₂O, 1 mmol of Ni(NO₃)₂ 6H₂O, and 5 mmol of urea was prepared and aged for 30 min. Then, the as-obtained solution was transferred to a 150-mL Teflon-lined autoclave including the acid-treated Ni foam and 80 mL of a mixed solution. The reaction temperature was 120°C and lasted 12 h to get the desired NiFeO_x/Ni foam electrode. In the MEA, IrO_x/Ti felt was





prepared by the electrodeposition method as the counter electrode at room temperature. The detailed procedure can be found in our previous study.

Electrochemical measurements

The catalytic performance was investigated using a three-electrode setup, where the Cu GDE, NiFeOx/Ni foam, and Ag/AgCl (saturated KCl solution) were used as cathode, anode, and reference electrode, respectively. Various electrolytes were circulated in the given catholyte and anolyte reservoirs using a peristaltic pump and a gas-liquid mixed pump, respectively. Gaseous CO_2 (20 mL min⁻¹ unless otherwise noted) was supplied in a gas chamber and went through the GDL to diffuse into the electrode surface. The whole system was put in an oven to tune the working temperature. The temperature of the electrolyte and reactor was measured using lownoise miniature thermocouples (Omega Engineering).

In addition, the catholyte-free MEA was built with a 1.0-cm² serpentine flow field. An anion-exchange membrane (Sustainion 37-50, Dioxide Materials) was utilized to separate the anode and cathode with zero gaps. The temperature-control system was the same as that used in the three-electrode setup. It should be noted that the water trap treated with an ice bath was introduced to capture the evaporated liquid products, mainly including C_2H_5OH and n-PrOH. CP and cyclic voltammetry (CV) experiments were performed using a BioLogic potentiostat electrochemical workstation. Each potential was recorded for 30 min to reach a steady state, and three injections were analyzed for gas products. The ohmic resistance was obtained by electrochemical impedance spectroscopy with 85% compensation.

Product detection

Gaseous products were quantified by an online GC system (Shimadzu GC-2014) equipped with two detectors: a thermal conductivity detector (TCD) with a ShinCarbon column (for H₂ and CO) and a flame ionization detector (FID) with a GS-Gaspro column (for hydrocarbon products). The outlet gas was injected into the GC through an autosampling loop. The partial current density (*ji*) and FE were calculated using the following Equation 1:

$$FE(i) = \frac{Gas \text{ flow rate } \times \text{ Concentration of the product}(i)}{\text{Total charge transfer during the electrolysis/nF}}.$$
 (Equation 1)

Liquid production was analyzed using ¹H NMR on a Bruker A VIII 400 MHz NMR spectrometer. The NMR samples were prepared by mixing 500 μ L of the collected electrolyte after electrolysis, 100 μ L D₂O, and 50 μ L standard solution containing 2.38 mM DMSO and 10 mM phenol:

$$FE = \frac{Catholyte volume \times Concentration of the product(i)}{Total charge transfer during the electrolysis/nF}.$$
 (Equation 2)

In this study, the gas flow rate was 20 mL min⁻¹, the concentration of the product (*i*) was calculated based on GC peak area, the faradic constant $F = 9.65 \times 10^4$ A s mol⁻¹, and *n* is the number of electron transfers, where *n* is 2 for CO and HCOO⁻, 12 for both C₂H₄ and C₂H₅OH, 18 for n-PrOH, and 8 for acetate generation.

Material characterization

The morphologies of working electrodes were characterized by SEM (JSM-IT800, JEOL), and the acceleration voltage was 1 kV. TEM images were obtained using a JEM 2100 F (200 kV). The surface chemical states of the Cu-based composite were characterized by XPS (JPS-9010MC, JEOL) using Mg K α radiation. The water contact angle was collected by a high-speed camera and a long-working-distance lens (VW-600M and

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VH-250L, Keyence). The X-ray patterns were collected using a Rigaku MiniFlex. Diffuse reflectance infrared Fourier transform spectroscopy was obtained using a JASCO FT/ IR-4600 equipped with a mercury cadmium telluride (MCT) detector at the liquid nitrogen temperature and a diffuse-reflectance infrared cell with a KBr window.

Raman experiments

The *in situ* surface-enhanced Raman spectroscopy was carried out using an inverted confocal Raman microscope (JASCO RMP-510) equipped with an He/Ne laser (532 nm). A homemade glass cell was used in this study, and the temperature of the electrolyte was controlled by a hot plate. A platinum mesh and Ag/AgCl (saturated KCl solution) were utilized as counter and reference electrode, respectively. Chronoamperometry was performed for 20 min at each applied potential to collect the spectroscopy.

CO temperature programmed desorption

The temperature programmed desorption experiments were carried out in a U-shaped flow system connected to a Q-mass spectrometer (Inficon Transpector CPM). Nafion ionomer/CuO was loaded in the glass tube reactor. CO (2%, 20 mL min⁻¹) was supplied at 293 K and left for 30 min. Next, the gas was switched to Ar flow (20 mL min⁻¹), and then the sample was heated to 473 K. Mass signal m/z = 28 was used to qualitatively measure the CO.

SUPPLEMENTAL INFORMATION

Supplemental information can be found online at https://doi.org/10.1016/j.checat. 2024.101030.

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AUTHOR CONTRIBUTIONS

K.T. supervised the project. X.L. and K.T. conceived the idea and designed the experiments. X.L. and T.G. performed all the performance tests and characterizations. Y.Y. helped do the simulation study. All authors contributed to the data analysis and writing of the manuscript.

DECLARATION OF INTERESTS

The authors declare no competing interests.

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